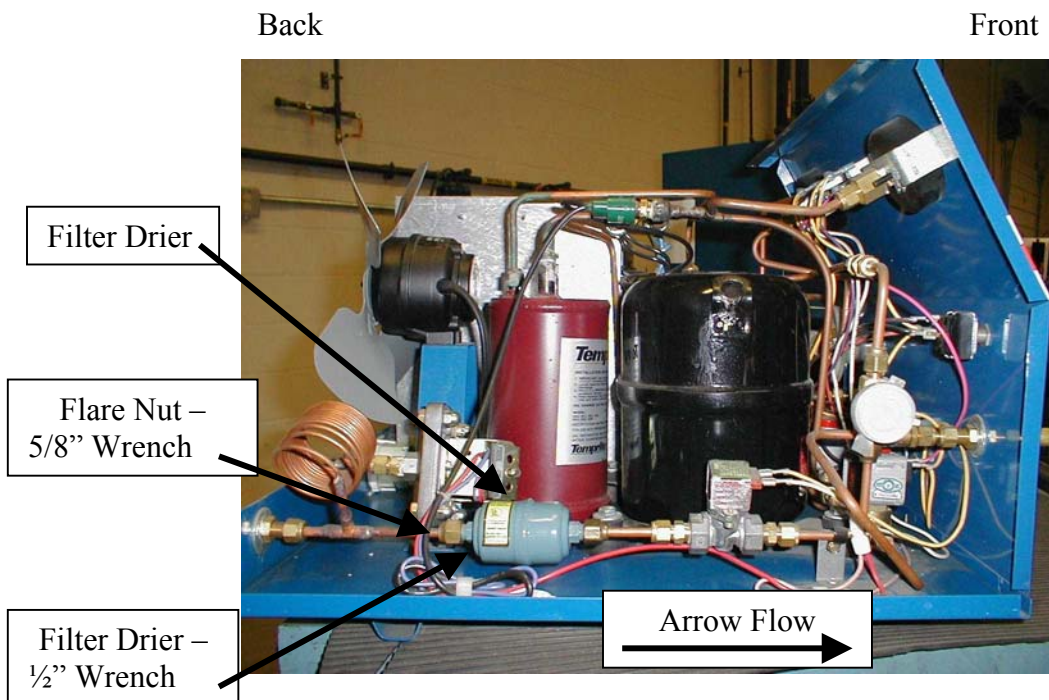


# G-TEC Natural Gas Systems

## Instructions for Filter-Drier Replacement on Model DM-200 & DM-60

### **TURN OFF GAS AND UNPLUG ELECTRICAL POWER.**

1. Disconnect inlet hose from rear of unit.
2. Remove cover to access the inside of machine. This is done by removing the two (2) philips head screws on the backside of the cabinet and the three (3) hex head screws on the bottom backside of the unit.
3. Once the cover is removed, remove the right side panel by removing three (3) hex head screws on the bottom right side of the unit.



4. Remove new filter-drier from its box and note direction of flow arrow. Note direction of flow arrow on old filter located on the back left.
5. Remove the 2 nuts on old filter-drier using 1/2" wrench on filter-drier and 5/8" wrench on the flare nuts. Pull the tubing out of filter-drier and remove old filter-drier from the machine.
6. Place new filter (make sure the arrow points toward the compressor) in machine, place tubing flares onto filter-drier ends and tighten nuts.
7. Plug in machine, turn on gas and start the unit. Check for leaks with soapy water and smell for "**GAS**". If it is leaking, **UNPLUG ELECTRICITY**, retighten nuts and recheck for leaks. Repeat until leaks are corrected.
8. If no leaks, replace cover. Unit is now ok to use.

If you have any questions please call 1-800-451-8294.